

NO RECYCLE RESERVOIR

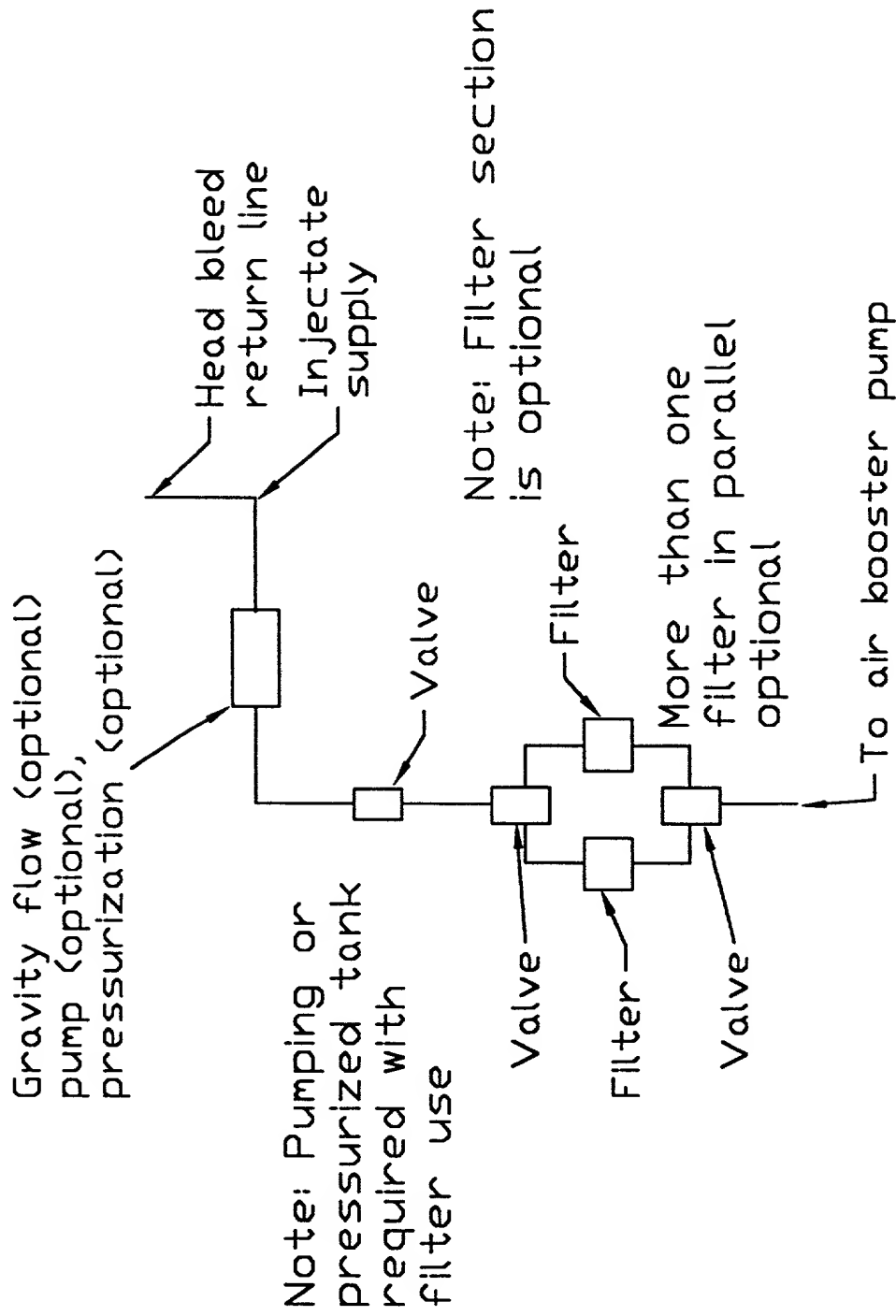


Figure 1

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June 22, 2001

NO RECYC - TANK RESERVOIR

Gravity flow (optional)
pump (optional),
pressurization (optional)

From head
(bleed) return

injectate
supply

Valve

Gravity feed,
pressurized
tank or
optional use
of pump as
shown below

Level
sensors

Valve

Filter

Filter

Valve

More than one
filter in parallel
optional

Pump
(optional)

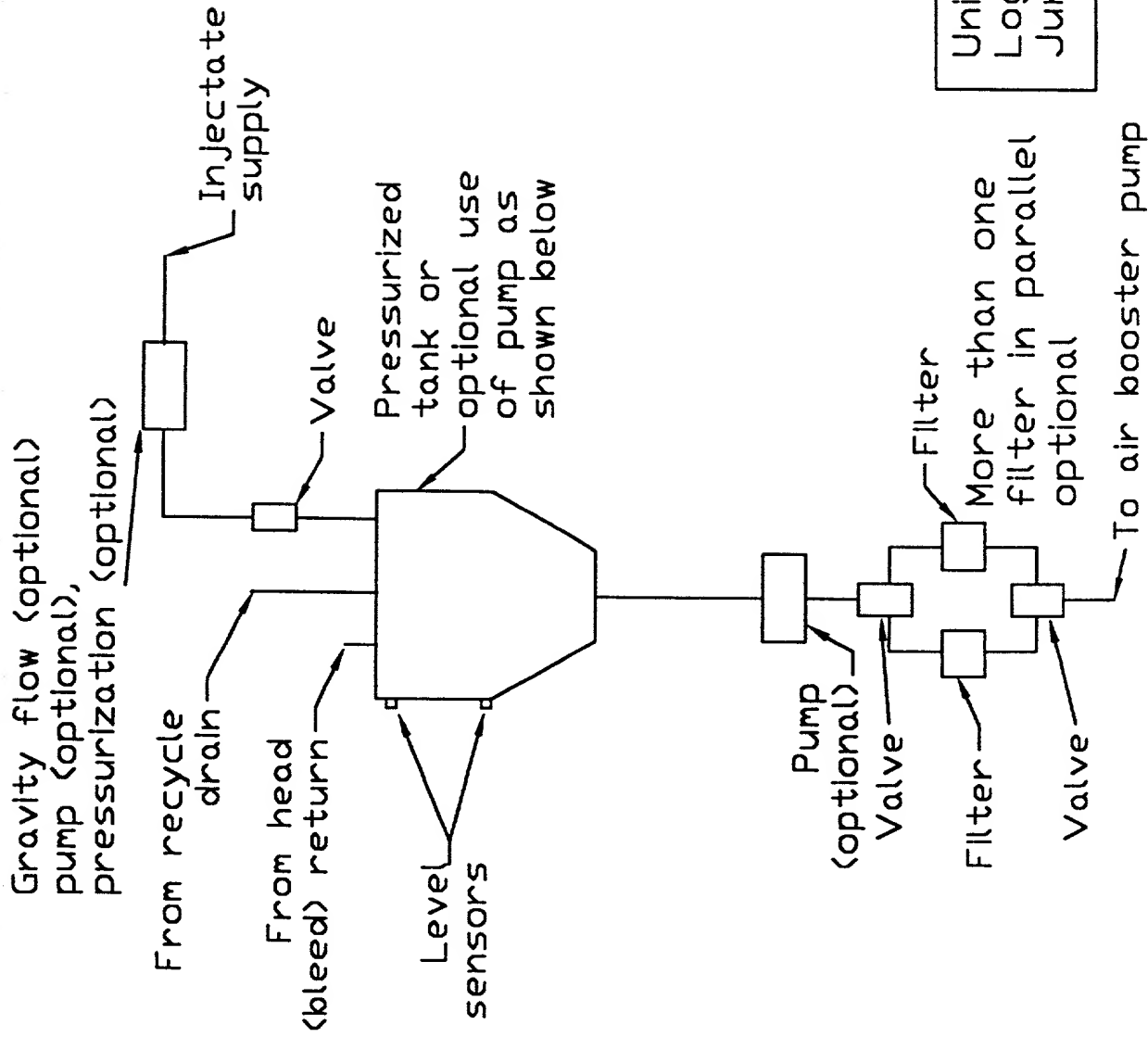
To air booster pump

Note: Filter section
is optional

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Figure 2

RECYCLE ONE RESERVOIR



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Figure 3

RECYCLE TWO RESERVOIRS

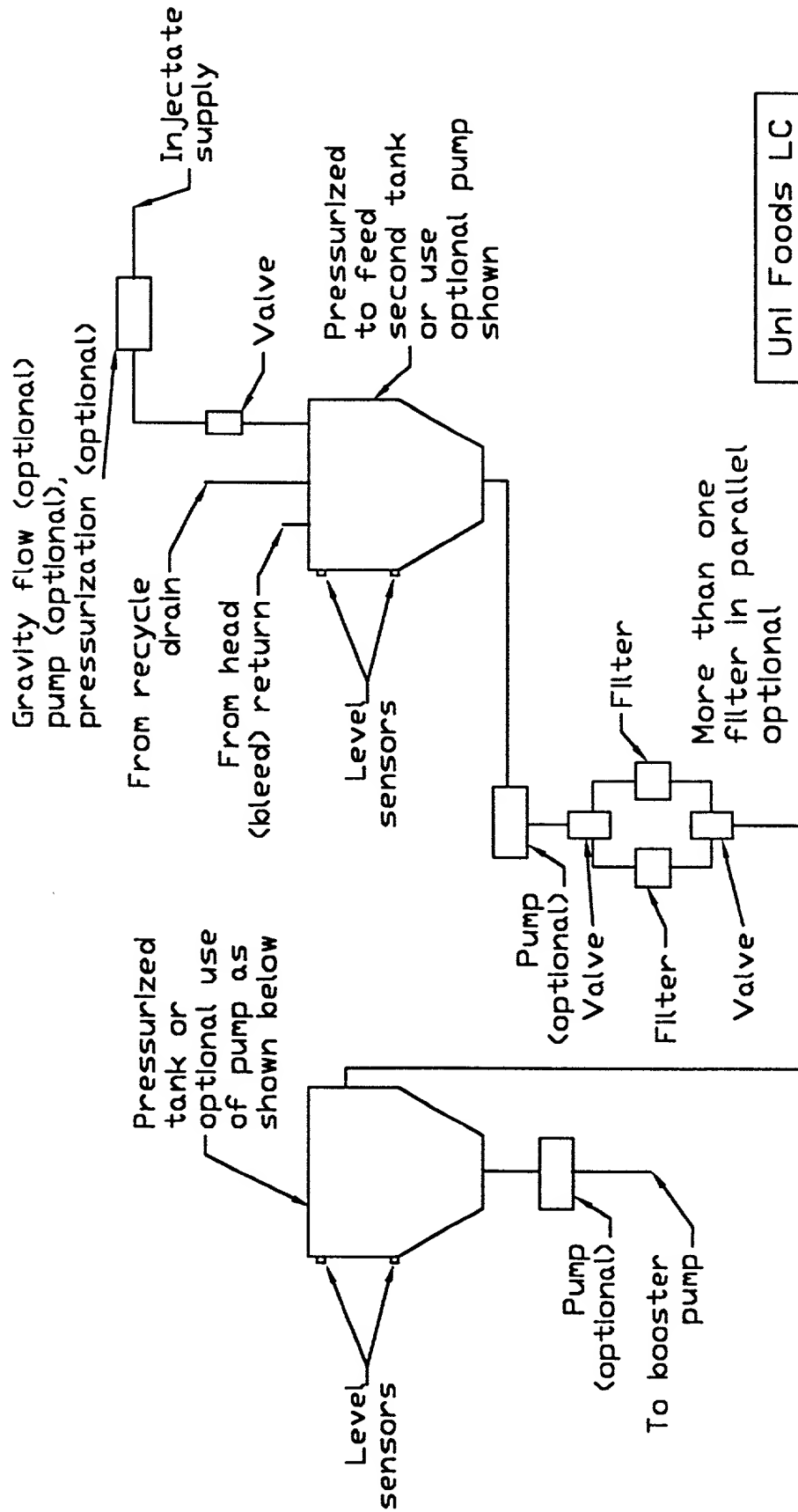


Figure 4

RECYCLE WITH UZUNE TREATMENT

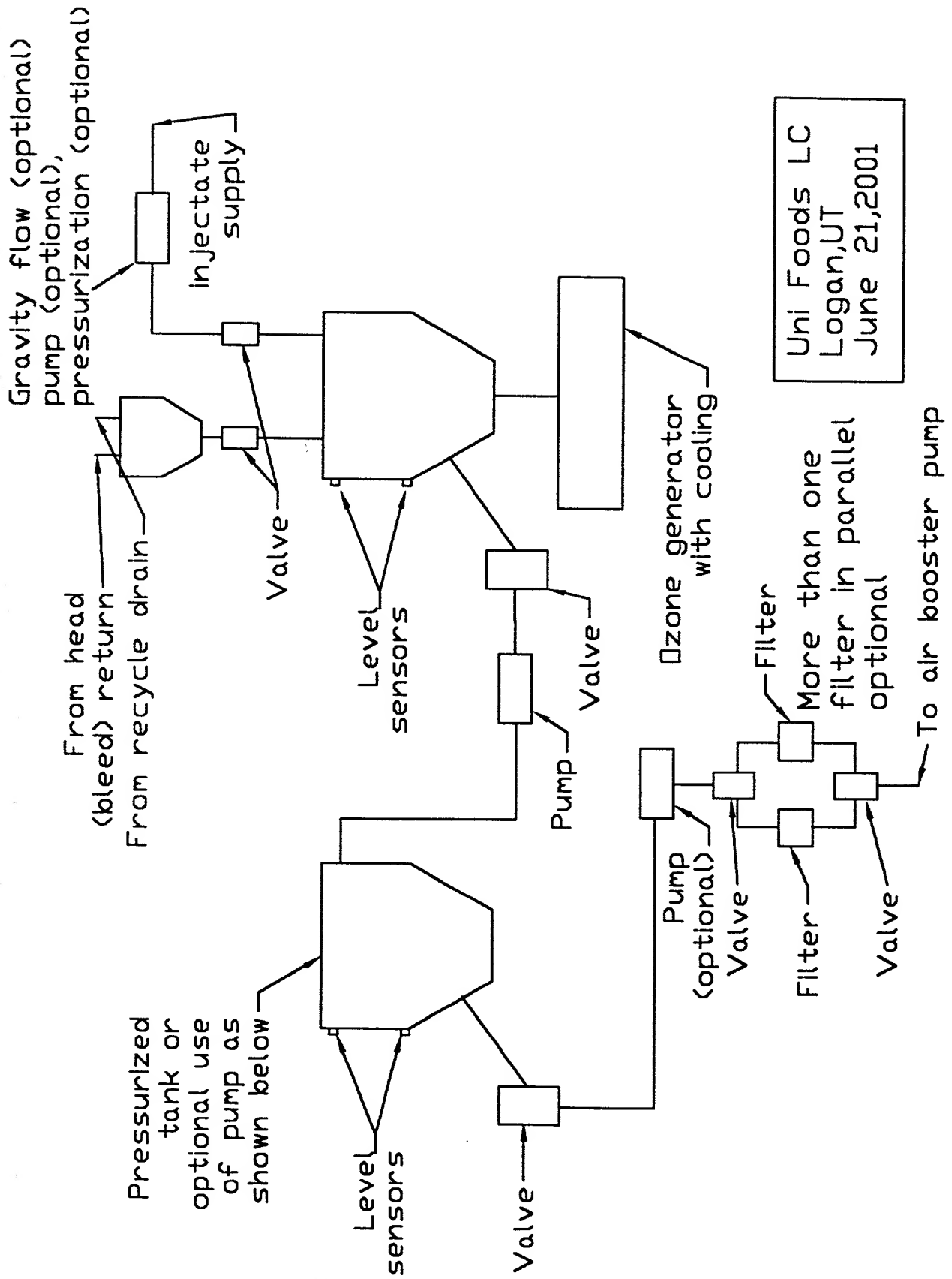
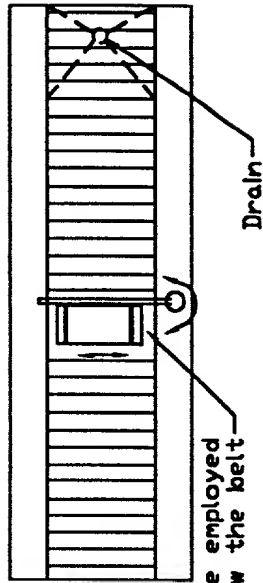
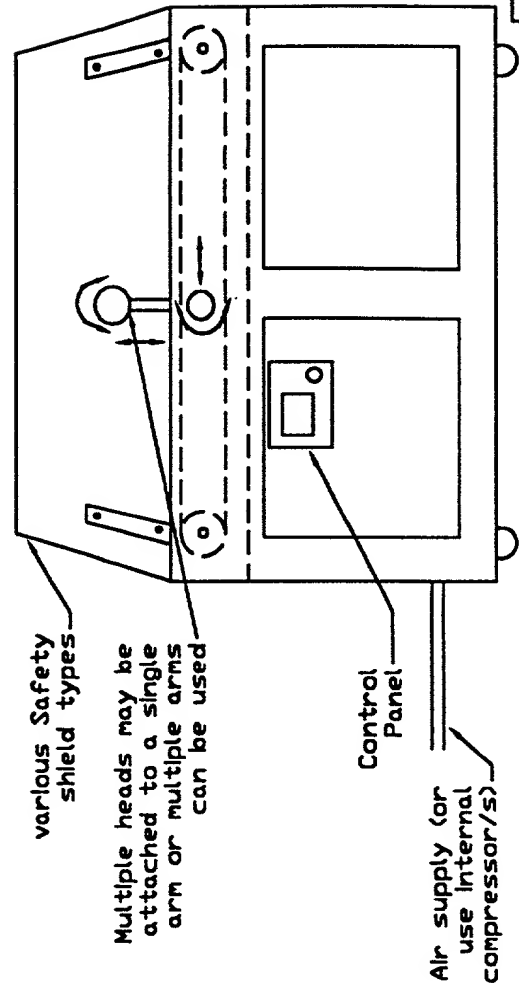
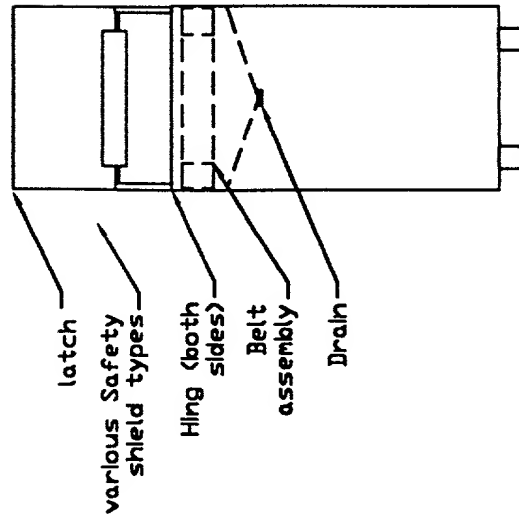


Figure 5

TABLE



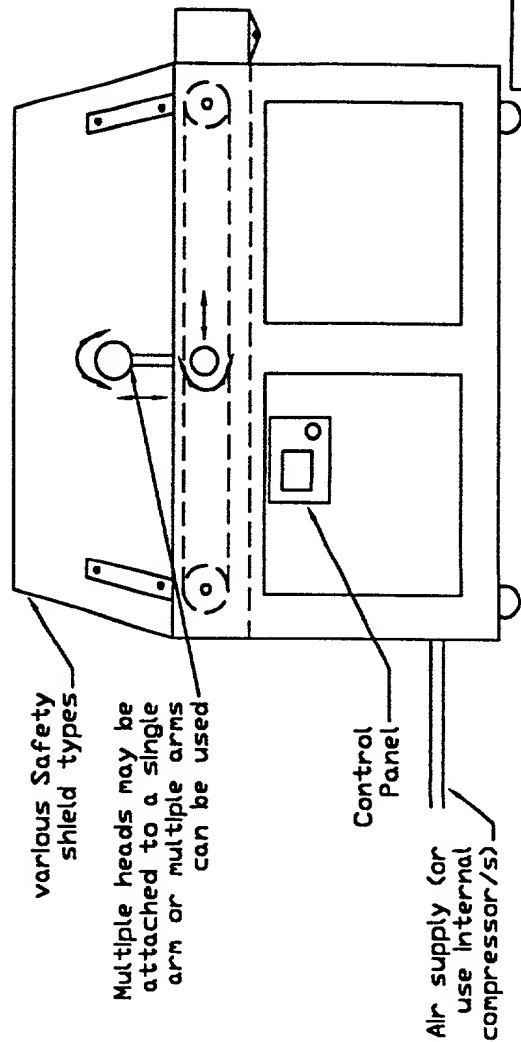
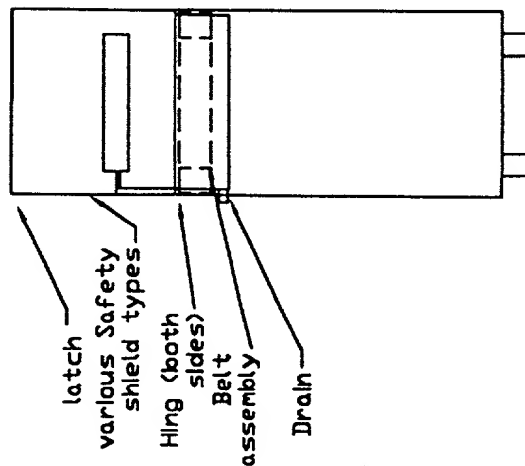
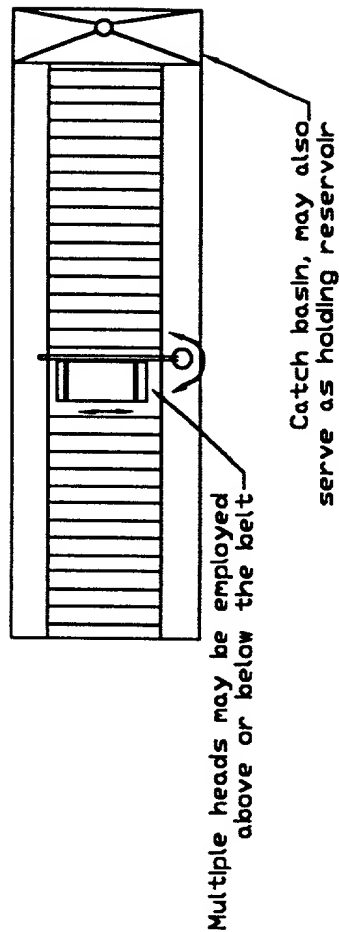
Multiple heads may be employed above or below the belt



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Figure 6

TABLE WITH CATCH BASIN



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Figure 7